



IN OVER 90 COUNTRIES MORE THAN  
30,000 CLIENTS WORK WITH SINKERS OF  
CHRISTOPH LIEBERS GMBH & CO. KG.



**Christoph Liebers**

GmbH & Co. KG

Tools and Sinkers  
of the highest quality and precision



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*The business management in fifth generation (seated from left) Michael and Ulrike Starke, Sandra und Thomas Liebers, in the background: the founder Christoph Liebers*

### **A family which loves precision and lives with sinkers**

When Christoph Liebers started his production 40 years ago, he already looked back on a family tradition of 100 years in the fabrication of sinkers for knitting machines. The knowledge and know-how acquired by the employees since generations turned the company into a global player at a short time. The German brand manufacturer held a leading position around the world with respect to innovation, quality, precision and perfection.

However, beside tremendous successes the history (page 15) also looks back at hard times. The family continuously worked on an outstanding reputation to be a reliable partner for their customers. Moderate at the beginning, Liebers achieved to develop to a medium-sized company within the last decades. Christoph Liebers GmbH & Co. KG views itself as a modern employer, which guarantees a respectful togetherness for more than 100 staff members. Nowadays, the company is managed by the fifth generation.



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**Precision** is one of the most important requirements for a well performing production and is top priority when manufacturing sinkers. Multiple and manual inspections guarantee the delivery of exactly the same precise quality, no matter whether it is the ten thousandth sinker delivered to you or the very first.

This ensures a high stability in production and reduces the wear of machinery. Thus, you save costs and maintain an efficient production flow.



**Quality and Perfection** are therefore constantly supervised key features at Christoph Liebers.

It starts with the selection of the applied steel, continues during the complete production process and is completed with the surface finish. Already, more than 30,000 clients worldwide know to appreciate this.

**Sinkers for tights machines**  
With sinkers of Christoph Liebers you will produce of high quality – no matter if surgical hoses from class I to III with double or elastic finish or women's tights with reciprocated heel including tip.



#### **Individuality in production**

of knitting elements makes the Christoph Liebers GmbH & Co. KG to your reliable partner. Special sinkers or products for the latest machines will be manufactured especially for your requirements.

Newly developed manufacturing methods guarantee also with small quantities an economic production. You can receive rare sinkers already at small quantities.

Please contact us  
by phone: +49 84 58 32 76-0 or  
email: [info@liebers.de](mailto:info@liebers.de)



**The diversity secures**, that you will find the suitable sinker in the range of articles for your knitting machine. Currently, more than 16,000 knitting elements are within the latest product range.

It is ensured that the delivery can take place within a very tight period for all kind of machinery and purpose of processing worldwide!

**Sinkers for socks knitting machines with single cylinder**  
Motif- or fillet pattern with six colours including basic colour, two-coloured plush selection, Jacquard on plain ground, different rib designs – this means diversity without limits – anytime, anywhere: sinkers of Christoph Liebers!



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#### High-tech in production.

At least two new products are being developed at Christoph Liebers GmbH & Co. KG's think tank per day. The German brand of quality secures a lead over imitators with its enormous flexibility.

This flexibility guarantees the use of the latest technology with the manufacture of products. New technologies for the production have been created, together with well-known, scientific research institutes as well as German mechanical engineering specialists.



#### Invisible hardenings of materials

strengthen the sinkers at the point of the heaviest mechanical loads.

Special treated surfaces reduce wear, save energy and strengthen the resistance against external influences. Especially, developed packing materials protect the knitting elements.

#### Sinkers for socks knitting machines with double cylinder

Men's socks with authentic ribs, kids socks and tights with plain fabrics, derby, links, variations of Jacquard, 2-3 colors, stripe fabric and open work - sinkers of Christoph Liebers for sophisticated materials.



**Christoph Liebers**

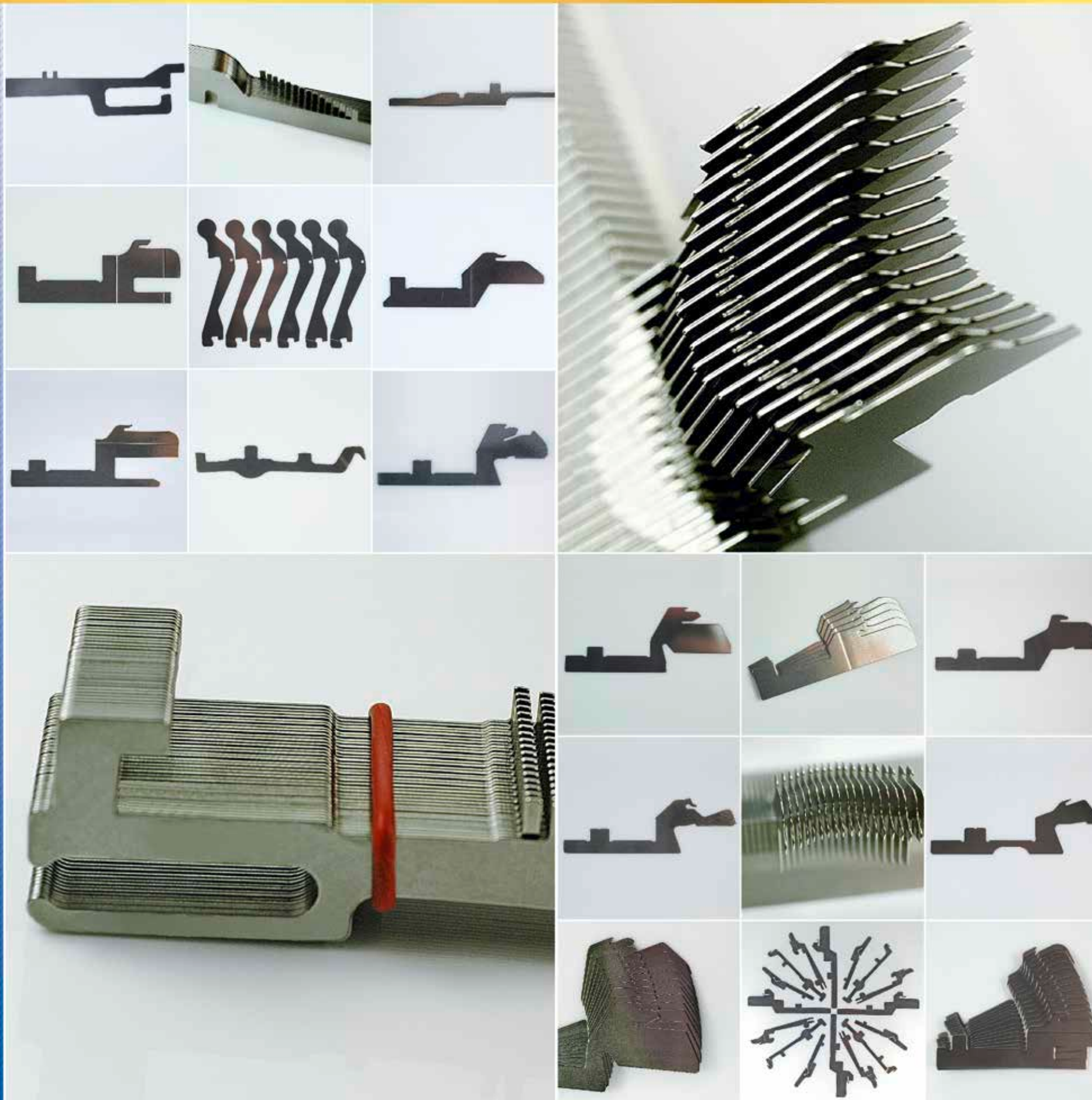
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**In over 90 countries** more than 30,000 clients work with sinkers of Liebers GmbH & Co. KG. All listed products are in the country of destination within 48 hours after readiness for dispatch. Even custom-made productions reach their destination within very short time.

Representatives of Christoph Liebers are in all countries ready to help you to make the right choice. They speak your language, know about your machinery and are aware of all your specialties in your production. The experts work closely with the headquarters in Germany. In this way, the smooth handling of your order is ensured.



**MADE in Germany:** precision, perfection, reliability combined with demand for high quality standards; with those virtues the world understands "Made in Germany."

Sinkers of Christoph Liebers GmbH & Co. KG from Germany are appreciated because of those characteristics.

**Sinkers for seamless and oversized knitting machines**  
*Classy bodies, athletic t-shirts, cuddly toweling, colorful suit wear as well as breathable sportswear or durable fabrics for mattresses and all kind of technical fabrics - if high quality demands and flexibility determines your production the sinkers of Christoph Liebers will be your guarantor for a smooth running production.*



## Sinkers to be perfectly packaged.

Not only the product itself also all other essential details need to be precisely organised. Especially, developed packing material protects the knitting elements with a special protective shell. It enables at the same time a completely free of pollution and oil-free mounting as well as a clean operation from the very start. The blue boxes, the red thread and the brown bags of Christoph Liebers GmbH & Co. KG from Germany are symbols for quality, reliability and tradition.

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## Certified Quality.

Starting from development to manufacturing process and up to sales each single step at Christoph Liebers GmbH & Co. KG underlies an applied quality management.

In 2008 the ISO certificate 9001 was approved by the German accreditation agency DQS GmbH, Frankfurt am Main, (Certificate Registration No. 219 227 QM08).



## Visual appearance and the feeling are essential.

The finished product underlies a final review by well-trained experts. At this stage each single sinker is manually and visually checked at a final inspection.

Minor defects are recognised by visual inspections and touching and will be sorted out from the staff of quality control. This process guarantees that each sinker will fulfil the extremely high demands for the high-tech machinery which is used for the knitting production for almost 100%.

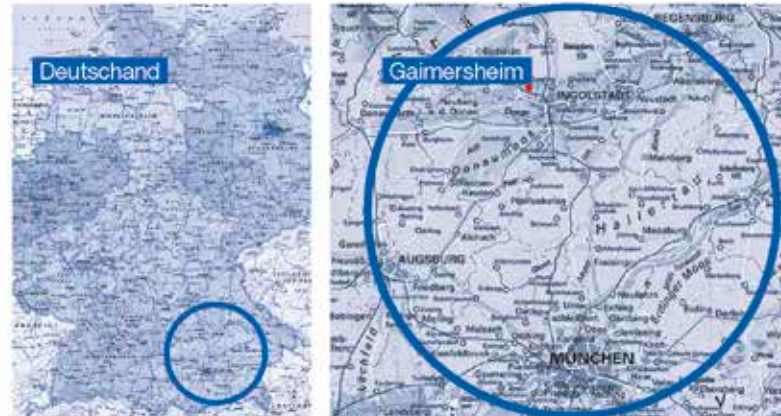


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**Lilienthalstraße 21,  
D-85080 Gaimersheim,**

More than 40 years ago and just under 100 kilometres  
in the North of the Bavarian city Munich,  
Christoph Liebers GmbH & Co. KG was founded.  
Aerial view in spring 2015.



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## History

**1876** Ernst Liebers founded the first factory for spare parts of  
knitting machines in Chemnitz;

**1912** The first contacts were established with remote countries –  
even deliveries to Egypt and to the Arab world began - and busi-  
ness relationships with knitting centres of the industrialised parts of  
the world were created;

**1945** With the expulsion Liebers shared the destiny with millions of  
Germans. They were hosted in Sweden. Paul Ernst Liebers opera-  
ted in Malmö as a technical managing director for a Swedish sinker  
production;

**1952** Reconstruction of the sinker plant in Stuttgart;

**1956** Relocation to Ingolstadt – expansion to the largest sinker  
manufacturer worldwide. Already in the sixties Liebers employed  
more than 350 employees;

**1971** Merger with its main competitor - Mr. Christoph Liebers left  
the joint venture;

**1972** Establishment of tooling factory Christoph Liebers,  
again in Ingolstadt ;

**1975** After a competitive prohibition of work, Mr. Christoph Liebers,  
re-enters the development and production of sinkers. Starting with  
five different types - the listed items extended to 16,000 meanwhile;

**1989** Daughter Ulrike Starke (maiden name Liebers) and son  
Thomas Liebers join the company's management;

**2000** Thomas Liebers and Michael Starke  
(son-in-law) are appointed Managing Directors;

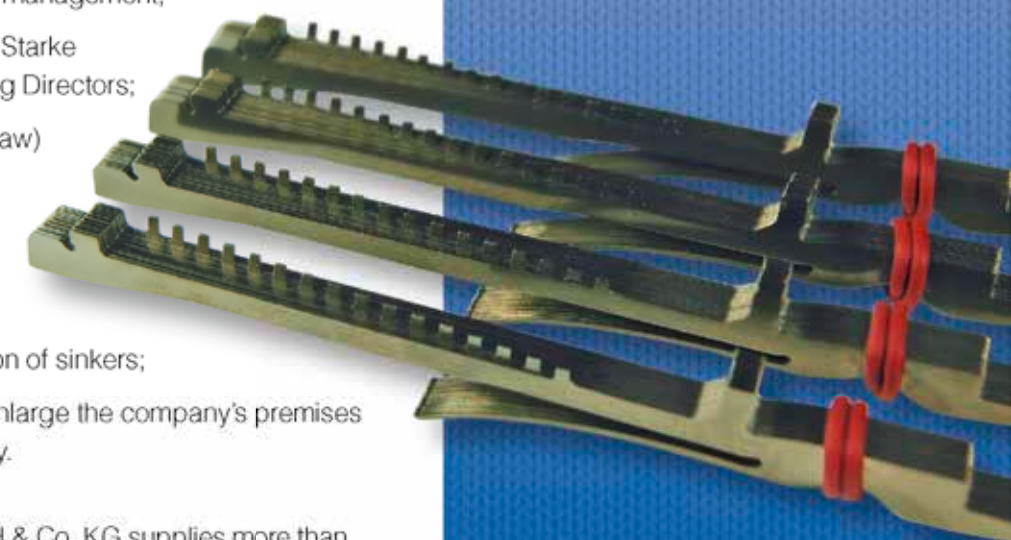
**2003** Sandra Liebers (daughter-in-law)  
completes the leading quartet;

**2007** Expansion of company –  
enlargement of tool manufacture;

**2008** Expansion of company –  
additional capacity for the production of sinkers;

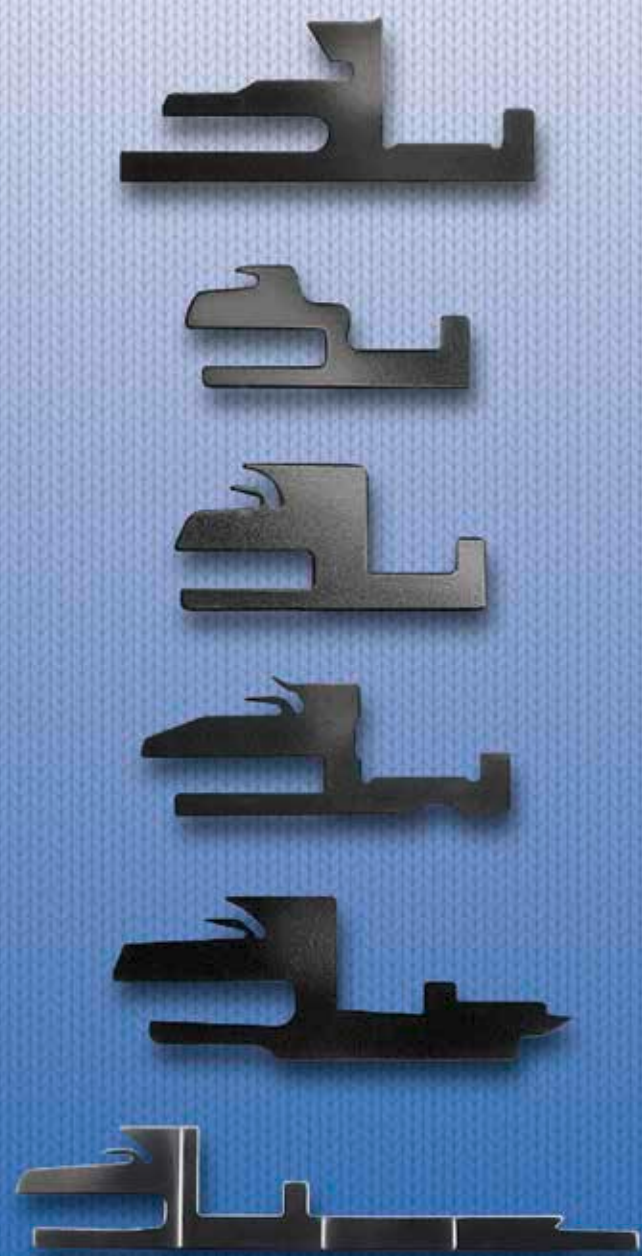
**2010** Additional expansion areas enlarge the company's premises  
and allow future growth of the facility.

Nowadays, Christoph Liebers GmbH & Co. KG supplies more than  
30,000 clients in over 90 countries. In excess of 100 employees  
manufacture sinkers respectively stamping-bending-tools  
for a global market.





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Joy of knitting with sinkers  
of Christoph Liebers



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